Amendments to the Specification

Please replace the title with the following substitute text:

-- ERROR TOLERANT AUTOMATION SYSTEM AND METHOD FOR ERROR HANDLING IN A REAL-TIME AUTOMATION SYSTEM --

Please insert the following section heading after the title and prior to paragraph [0001]:

-- FIELD OF THE INVENTION --

Please insert the following section heading after paragraph [0001] and prior to paragraph [0002]:

-- BACKGROUND OF THE INVENTION --

Please insert the following section heading after paragraph [0005] and prior to paragraph [0006]:

-- SUMMARY OF THE INVENTION --

Please insert the following section heading after paragraph [0019] and prior to paragraph [0020]:

-- BRIEF DESCRIPTION OF THE DRAWINGS --

Please insert the following section heading after paragraph [0023] and prior to paragraph [0024]:

-- DETAILED DESCRIPTION OF THE INVENTION --

Please replace the Abstract on page 14 with the following replacement Abstract:

Abstract

The invention relates to an automation system, wherein error (F) reaction is improved. This is achieved by means of providing a method for the treatment of errors in a real time automation system, wherein at least one error reaction function (FT1, FT2, FT3) is triggered by at least one processing error (F) and/or access error (F). Said The improvement is achieved by means of

Docket No. 1140668-0063 Page 4 of 9

providing a method for the treatment of errors wherein using the error reaction function (FT1, FT2, FT3), and by means of providing a method for the treatment of errors in an automation system which has at least two levels of execution (A), wherein at least one error reaction function (FT1, FT2, FT3) is triggered by at least one processing error (F) and/or one access error (F) on at least one of the other levels of execution (A).